

SQAD-6 Quality Control Notice (QCN)

Sub Code: WELD

Spec GX-0910 dated 5/25/88, Welders Qualification

Each item ordered for which this quality statement is specified shall require the welding supplier to provide evidence of each welder's qualification in the Welding process employed on the item furnished. Qualification shall be in the form of a completed and certified welder or welding operator qualification report as defined in the Code/specification to which the item was manufactured, fabricated, or installed.

WELD REPAIR MAPS (ON MATERIAL REQUIRING WELD REPAIR)

Supplier to provide a weld map indicating the location and extent of welding performed in the repaired area. The map or sketch shall, as a minimum, show a visible unique point of reference from which the repair area(s) can be located by Exelon upon receipt.

WELDING PROCEDURE QUALIFICATIONS

Supplier to provide a Procedure Qualification Report as defined in the Code or specification referenced in the Exelon PO/Contract and its references. The procedure qualification shall include certification that appropriate Code requirements and essential and supplementary essential Code welding variables were met during the qualification process. The qualification report shall include qualification test results.

WELDING MATERIAL CERTIFICATIONS

Each item or material ordered for which this quality statement is specified shall require the Manufacturer to conform to the requirements specified in Certified Material Test Reports.

WELDING PROCEDURE SPECIFICATIONS

Each item ordered for which this quality statement is specified shall require the welding supplier to provide a welding procedure specification (referencing a procedure qualification). And provides a complete description of the essential, nonessential, and supplementary essential welding variables described in the Code/specification specified in the Exelon PO/Contract and its references