

**SQAD-6 Quality Control Notice (QCN)**

**Sub Code: HXTC**

**Copper-alloy Heat Exchanger Tube Cleanliness Testing**

Any copper-alloy tubes for which this quality statement is specified shall receive a Cleanliness Test in accordance with section 18.2.4 of the latest revision of ASTM Specification B280. The number of tubes tested shall be in accordance with Table 8 of ASTM B280. Test results shall report the actual test residue weight in  $\text{g/ft}^2$  or  $\text{g/m}^2$ .