

SQAD-6 Quality Control Notice (QCN)

Sub Code: BTST

Provide mechanical test reports.

Each item for which this quality statement is specified requires the following mechanical test reports:

Machined specimen tensile testing.

Full size wedge tensile testing on headed fasteners that are hot or cold forged or upset. This requirement applies to items 1/4 inch through 1-1/2 inches in diameter that are at least three diameters in length. (This is not applicable to A/SA 564)

Hardness testing.

Examination procedures and reporting methods shall be in accordance with the code specified in the Exelon PO/Contract (e.g., ASME, AWS, etc.). Certification shall include inspection results.